# GT1200C Owner's Manual



# Questions?

If you have a question, please call:

1-877-893-1113

Model #: GT1200C Product #: 055-0334-6

Serial #: \_\_\_\_\_\_ Purchase Date:

(12/05)

## TABLE OF CONTENTS

| SAFETY PRECAUTIONS         | 2  |
|----------------------------|----|
| HOW TO USE                 | 3  |
| PRE-OPERATION CHECK        | 4  |
| MAINTENANCE                | 5  |
| TROUBLESHOOTING            | 7  |
| EXPLODED DRAWING           | 8  |
| PART LIST                  |    |
| ORDERING REPLACEMENT PARTS | 10 |
| GENERATOR SPECIFICATIONS   | 10 |
| LIMITED WARRANTY           | 11 |

## SAFETY PRECAUTIONS

## WARNING

To reduce the risk of serious injury, read the following important instructions and precautions before operating this machine.

- 1. Read all instructions in this manual before using this machine.
- 2. Use this machine only as described in this manual.
- 3. It is the responsibility of the owner to ensure that all users of this machine are adequately informed of all precautions.
- 4. Inspect and tighten all parts regularly Replace any worn parts immediately.
- 5. Never operate the machine if it has been unpred or damaged. Keep the product out of use until the defective parts are replaced.
- 6. Do not operate the generator near gasoline or gaseous fuel because of the potential dangerous of explosion or fire.
  - Do not fill the fuel tank with fuel while the engine is running. Do not smoke or use open flame near the fuel tank. Be careful not to spill fuel during refueling. If fuel is spilt, wipe it off and let dry before starting the engine.
- 7. Do not place flammables near the generator.
  - Be careful not to place fuel, matches, gunpower, oily cloths, straw, trash, or any other flammable materials near the generator.
- 8. Do not operate the generator inside a room, cave, 13. Be extremely careful that all necessary electrical tunnel, or other insufficiently ventilated area.
  - Always operate it in a well-ventilated area, otherwise the engine may become overheated,

- and the poisonous carbon monoxide gas contained in the exhaust gases will endanger human lives, Keep the generator at least 1 meter (3 feet) away from any structure or building while use.
- 9. Must Operate the generator on a level surface. It is not necessary to prepare a special foundation for the generator. However, the generator will vibrate on an irregular surface, so choose a level place without surface irregularities.
  - If the generator is tilted or removed during operation, fuel may spill/ or the generator may tip over, causing a hazardous situation.
- Pay attention to the wiring or extension cords from the generator to the connected device.
  - If the wire is under the generator or in contact with a vibrating part, it may brake and possibly cause a fire, generator burnout, or electric shock hazard. Replace damaged or worn cords immediately.
- 11. Do not operate in rain, in wet or damp conditions, or with wet hands. The operator may suffer severe electric shock if the generator is wet due to rain or
- 12. If wet, wipe and dry it well before starting. Do not pour water directly over the generator, nor wash it with water.
- grounding procedures are followed during each

and every use. Failure to do so can be fatal.

- 14. Do not connect the generator to a commercial power line. Connection to a commercial power line may short circuit the generator and ruin it or cause electric shock hazard. Use the transfer switch for connecting to domestic circuit.
- 15. Engine becomes extremely hot during and for some time after operation. Keep combustible material well away from generator area. Be very careful not to touch any parts of the hot engine especially the muffler area or serious burns may result.
- 16. Keep children and all bystanders at a safe distance from work areas.
- Always switch off generator and disconnection tools or appliances when not in use, before servicing, adjusting, or installing accessories and attachments.

Note: Other damage prevention messages are mentioned throughout this manual.

## **HOW TO USE**

## **Control Function**

## **ENGINE SWITCH**

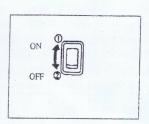
The engine switch controls the ignition system. "ON" Ignition circuit is switched on. The engine can be started.

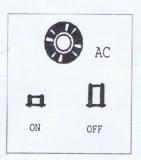
"OFF" Ignition circuit is switched off. The engine will not run.

## AC BREAKER (Non-Fused Breaker N.F.B.)

The AC breaker turns off automatically when the load exceeds the generator rated output.

**CAUTION:** Reduce the load to within specified generator rated output if the AC breaker (N.F.B) turns off.





## Operation

## CAUTION:

- The generator has been shipped without engine oil. Fill oil before starting the machine.
- NEVER run your generator indoors or in poorly ventilated areas. Engines produce carbon monoxide, an
  odorless, colorless and poisonous gas, which can cause nausea, fainting and death.

## STARTING THE ENGINE

NOTE: Before starting the engine, do not connect the electric apparatus.

- 1. Turn the AC switch to "ON"
- 2. Turn the fuel cock lever to "ON"
- 3. Turn the engine switch to "ON"
- 4. Turn the choke lever. However, the choke is not required to start a warm engine.
- 5. Pull slowly on the recoil starter until it is engaged, then pull it briskly. Take your hand off the recoil starter immediately after the engine starts.
- 6. Let the engine warm up. Move choke lever toward the operating position a short distance at a time over several seconds in warm weather or minutes in cold weather. Let engine run smoothly before each change.
- 7. Turn the choke lever back to the operating position.

### **CONNECTION: AC OUTPUT**

- 1. Start the engine.
- 2. Plug into AC socket. Note: Make sure the pilot light is on or voltage meter indicates the rated voltage.
- 3. Turn on the electric apparatus.

#### **CAUTION:**

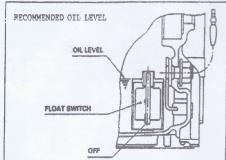
- · Be sure the electric apparatus is turned off before plugging in.
- Be sure the total load is within generator rated output.
- Be sure the socket load current is within socket rated current.
- Reduce the load to within specified generator rated output if the AC switch is turned off.

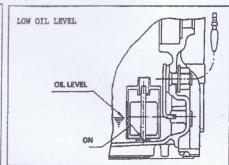
#### STOPPING THE ENGINE

- 1. Turn off the electric apparatus.
- 2. Disconnect the electric apparatus.
- 3. Turn the engine switch to "OFF".
- 4. Turn the fuel cock lever to "OFF".

#### OIL SENSOR

- The oil sensor detects a fall in oil level in the crankcase and automatically stops the engine when the oil
  levels fall down below the required operating limit.
- When the engine stops automatically, check the oil level.
- . If the engine can not start by usual starting procedures, check the oil level.





## PRE-OPERATION CHECK

NOTE: Pre-operation checks should be made each time when the generator is used.

## **CHECK ENGINE FUEL**

- 1. Check fuel level with the tank cap removed.
- 2. If fuel level is low, refill with unleaded automotive gasoline.
- 3. Be sure to use fuel filter screen on the fuel filter neck.

Recommended fuel: Unleaded gasoline

Fuel tank capacity: 5L

### WARNING:

- Fuel is highly flammable.
- Do not fill above the top of the fuel fill or it may overflow when the fuel heats up later and expands. Add fuel
  until level is approximately 1 inch from top of fuel fill.
- After refueling, make sure the tank cap is tightened securely

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#### CHECK ENGINE OIL

- 1. Before checking or refilling oil, be sure the generator is put on a stable and level surface with engine stopped.
- 2. If oil level is below the lower level, refill with suitable oil to upper level line. Do not screw in the oil filler cap when checking oil level.

Oil capacity:

0.37L

Recommended oil: In Summer: SAE30

In Winter: SE 5W/30



Ensure to ground the generator before operating the machine.

#### DETERMINE ELECTRICAL LOAD

Determine electrical load to prevent overloading

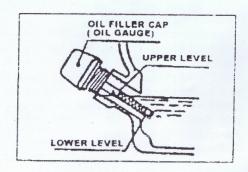
WARNING: If your generator is to be used as a stand-by power source in case of utility power failure, a double-throw transfer switch should be installed by a licensed electrician. Failure to do so could result in a backfeed electrocuting utility personnel working on downed power lines.

## **MAINTENANCE**

### **MAINTENANCE CHART**

Regular maintenance is most important for the best performance and safe operation.

| ltem                   | Remarks  | Pre-<br>Operation<br>check (daily) | Initial<br>1 month<br>or 20 Hr | Every<br>3 months<br>or 50 Hr | Every 6<br>months or<br>100Hr | Every<br>12 months<br>or 300Hr   |
|------------------------|--|------------------------------------|--------------------------------|-------------------------------|-------------------------------|--|
| Spark Plug             | Check conditions adjust gap and clean. Replace if necessary. |                                    |                                | <b>✓</b>                      |                               |  |
| Engine Oil             | Check oil level  | <b>V</b>                           |                                |                               |                               |  |
|                        | Replace  |                                    | ✓                              |                               | 1                             |  |
| Air Filter             | Clean. Replace if necessary.                                 |                                    |                                | <b>√</b>                      |                               |  |
| Fuel Filter            | Clean fuel filter. Replace if necessary.                     |                                    |                                |                               | 1                             |  |
| Valve Clearance        | Check and adjust when engine necessary.                      |                                    |                                |                               |                               | ✓  |
| Fuel Line              | Check fuel hose for crack or damage. Replace if necessary.   | <b>√</b>                           |                                |                               |                               |  |
| Exhaust System         | Check for leakage. Retighten or replace gasket if necessary. | <b>✓</b>                           |                                |                               |                               |  |
|                        | Check muffler screen.  |                                    |                                |                               | V                             |  |
| Carburetor             | Check choke operation.                                       | 1                                  |                                |                               |                               | The state of the s |
| Cooling System         | Check fan damage.  |                                    |                                |                               |                               | <b>√</b>   |
| Starting System        | Check recoil starter operation.                              | V                                  |                                |                               |                               |  |
| Decarbonization        | Clean more frequently if necessary.                          |                                    |                                |                               | -1                            | <b>✓</b>   |
| Fittings/<br>Fasteners | Check all fittings and fasteners correct if necessary.       |                                    |                                |                               | <b>✓</b>                      |  |



### ENGINE OIL REPLACEMENT

- Place the machine on a level surface and warm up the engine for several minutes. Then stop the engine.
- 2. Remove the oil filler cap.
- 3. Place an oil pan under the engine. Remove the oil drain plug so that the oil can be completely drained.
- Check the oil drain plug, gasket, oil filler cap and "o"ring. Replace if damaged.
- 5. Reinstall the oil drain plug.
- 6. Add engine oil to the upper level.

Recommended oil: In Summer Season: SAE30

In Winter Season: SAE 5W30

## Recommended engine oil classification:

- API Service "SE" or "SF"; if not available, "SD".
- Be sure no foreign material enters the crankcase.

## AIR FILTER

- Maintaining an air cleaner in proper condition is very important.
- Dirt induced through improperly installed, improperly serviced, or inadequate elements damages and wears out engines, keep the element always clean.
  - Take out the air cleaner, clean it well in kerosene and dry it.
  - After wetting the element by clean engine oil, squeeze it tight by hand.
  - Lastly, put the element in the case and install it securely.

#### SPARK PLUG INSPECTION NOTES

- Standard electrode color
- Tan Color
- Spark Plug Gap:0.7-0.8mm(0.028-0.031in)

## **FUEL COCK**

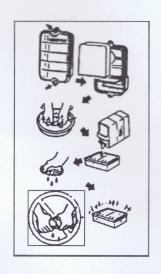
- 1. Stop the engine and turn the fuel cock level to "OFF"
- 2. Clean with solvent and wipe off.
- 3. Check the gasket and replace if damaged.

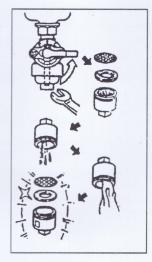
#### **WARNING:** Be sure the fuel tank cap is securely tightened. **STORAGE**

Long term storage of your machine will require some preventive procedures to guard against deterioration. If you plan to keep fuel in your generator, you should run it for at least 30 minutes per month. If not, it may be difficult to start during an emergency.

- 1. Replenish engine oil to the upper level.
- 2. Drain gasoline from the fuel tank, file line and carburetor float bowl.
- 4. Utilize a fuel stabilizer when fuel is in task.
- 5. Pour one tablespoon of SAE 10W30 or 20W40 of oil through the spark plug hole.
- 6. Pull the recoil starter several times and replace the spark plug.
- 7. Pull the starter until you feel the piston on the compression stroke and leave it in this position.
- 8. Clean exterior of the generator and apply a rust inhibitor.
- 9. Cover and store in a dry, well-ventilated area. Note: The generator must remain in a horizontal position.

NOTE: Do not keep the engine out in the cold weather when not using the generator.





## **TROUBLESHOOTING**

#### **ENGINE WILL NOT START**

If the engine does not start, review the following checklists to ensure the machine is working properly:

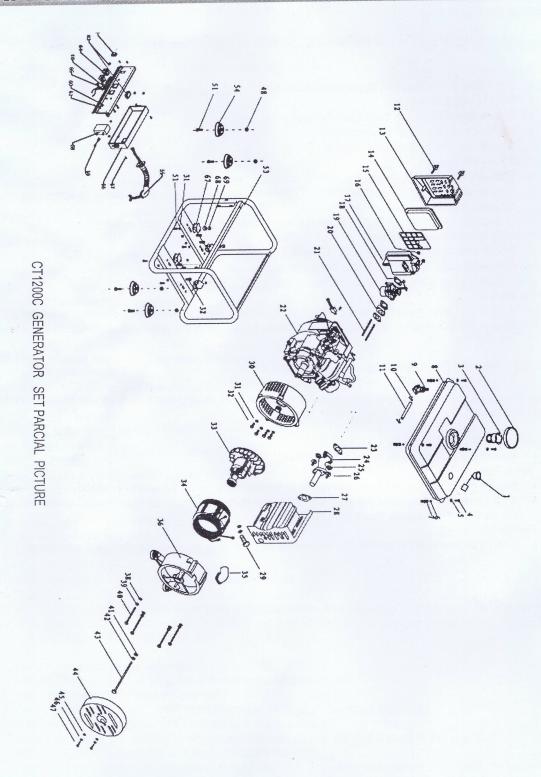
- 1. Fuel systems
  - Ensure no fuel is supplied to combustion chamber
  - · Tank is supplied with fuel.
  - · Ensure fuel line is clear and Clean if clogged
  - · Fuel cock is clean of foreign materials
  - · Ensure fuel line is cleaned if clogged
- 2. Electrical systems
  - Ensure the spark plug is working.
  - Ensure spark plug is clean of moisture. If dirty with carbon, remove carbon and wipe spark plug or replace plug.
  - Ensure the ignition is not faulty. Consult a repair dealer if ignition system is faulty.
- 3. Insufficient machine compression
  - Piston and/ or cylinder is worn out. Consult a repair dealer if piston and/ or cylinder is worn out.
  - Ensure all parts including cylinder head nuts are securely tightened.
  - Ensure gasket is not damaged. Replace if damaged.
- 4. Choke level
  - If the choke level is not in proper position, set it to "close" position. After the engine runs, set the choke level to "open" position. Note: If this is not done, it may cause the generator to stop suddenly after starting.

#### NO ELECTIRICITY IS GENERATED AT RECEPTACLE

If there is not electricity generating at the receptacle, review the following checklist to ensure the machine is working properly:

- 1. AC breaker
  - Ensure the AC breaker is in the "ON" position.
- 2. Appliance
  - Ensure the appliance has been connected to the generator when the engine is started.
  - If the Generator stops after the electrical appliance starts, the appliance may require more power than the generator can supply (more than 1200 watts).
- 3. Control box
  - Ensure all wire leads in control box are secure and not loose connections. Secure if necessary.

# **EXPLODED DRAWING**



# PART LIST

Your model number is: GT1200C

|     | PARTS LIST/ LIST             | TE DES PIÈCES                        |     |           | PARTS LIST/ L              | ISTE DES PIÈCES                             |     |
|-----|------------------------------|--------------------------------------|-----|-----------|----------------------------|---|-----|
| N°  | DESCRIPTION                  |                                      | QTY | N°<br>RÉF | DESCRIPTION                |   | QTY |
| RÉF | ENGLISH                      | FRANÇAIS                             |     |           | ENGLISH                    | FRANÇAIS                                    |     |
| 1   | FUEL METER                   | INDICATEUR<br>D'ESSENCE              | 1   | 34        | STATOR ASSY                | ENSEMBLE STATOR                             | 1   |
| 2   | FUEL TANK CAP                | BOUCHON DU<br>RÉSERVOIR<br>D'ESSENCE | 1   | 35        | MAGNETO WIRE PROTECT COVER | COUVERCLE<br>PROTECTEUR DU<br>CÂBLE MAGNÉTO | 1   |
| 3   | FUEL TANK FILTER             | FILTRE DU<br>RÉSERVOIR<br>D'ESSENCE  | 1   | 36        | REAR COVER                 | COUVERCLE ARRIÈRE                           | 1   |
| 4   | HEXAGON FLANGE BELT          | BOULON HEXAGONAL<br>À ÉPAULEMENT     | 4   | 38        | GASKET<br>SPRING GASKET    | JOINT<br>RESSORT DU JOINT                   | 4   |
| 5   | GASKET 6                     | JOINT                                | 4   | 40        | FLANGE BOLT                | BOULON À                                    | 4   |
| 6   | SCREW GASKET                 | JOINT DE VIS                         | 4   |           |                            | ÉPAULEMENT                                  | -   |
| 7   | ANTI-VIRBRATION<br>GASKET    | JOINT AMORTISSEUR                    | 4   | 41        | GASKET                     | JOINT                                       | 1   |
| 8   | FUEL PIPE                    | RÉSERVOIR                            | 1   | 42        | SPRING GASKET              | RESSORT DU JOINT                            | 1   |
| 9   | FUEL SWITCH                  | D'ESSENCE<br>ROBINET D'ESSENCE       | 1   | 43        | HEXAGON<br>FLANGE BELT     | BOULON HEXAGONAL<br>À ÉPAULEMENT            | 1   |
| 10  | FUEL PIPE HOOP               | FRETTE DU TUYAU<br>D'ESSENCE         | 2   | 44        | MAGNETO COVER              | COUVERCLE DU<br>MAGNÉTO                     | 1   |
| 11  | OIL PIPE                     | TUYAU D'HUILE                        | 1   | 45        | GASKET                     | JOINT                                       | 2   |
| 12  | BOLT                         | BOULON                               | 2   | 46        | SPRING GASKET              | RESSORT DU JOINT                            | 2   |
| 13  | AIR FILTER CAP               | COUVERCLE DU                         | 1   | 47        | BOLT                       | BOULON                                      | 2   |
| 14  | FOAM FILTER                  | FILTRE À AIR FILTRE EN MOUSSE        | 1   | 48        | FLANGE LOCKED<br>NUT M8    | ÉCROU À EMBASE<br>AUTOFREINÉ M8             | 6   |
| 15  | AIL FILTER CLAPBOARD         | CLAPET DU FILTRE À                   | 1   | 51        | HEXAGON<br>FLANGE BELT     | BOULON HEXAGONAL<br>À ÉPAULEMENT            | 8   |
| 16  | FLANGE LOCKED NUT            | ÉCROU À EMBASE<br>AUTOFREINE         | 6   | 53        | FRAME                      | BÂTI  | 1   |
| 17  | AIR FILTER BASE              | BASE DU FILTRE À AIR                 | 1   | 54        | ANTI-VIRBRATION            | PIEDS                                       | 4   |
| 18  | SUCTION PIPE SEALED          | TUYAU D'ASPIRATION<br>SCELLÉ         | 1   | 55        | FEET<br>FLEX TUBE          | ANTIVIBRATIONS TUBE FLEXIBLE                | 1   |
| 19  | CARBURETOR                   | CARBURATEUR                          | 1   | 56        | ELECTRIC                   | BOÎTIER POUR                                |     |
| 20  | SUCTION PIPE                 | TUYAU D'ASPIRATION                   | 1   |           | APPLIANCE BOX              | APPAREILS                                   | 1   |
| 21  | DOUBLE END BELT              | BOULON DOUBLE                        | 2   | 57        | HEXAGON FLANGE             | BOULON HEXAGONAL                            | 2   |
| 22  | ENGINE                       | MOTEUR                               | 1   | 50        | BELT                       | À ÉPAULEMENT<br>CONDENSATEUR                | -   |
| 23  | EXHAUST PIPE GASKET          | JOINT DU TUYAU                       | '   | 58        | CAPACITOR                  |   | 1   |
|     |                              | D'ÉCHAPPEMENT                        | 1   | 59        | BOLT                       | BOULON                                      | 1   |
| 24  | EXHAUST PIPE                 | TUYAU                                | 1   | 60        | PANEL                      | PANNEAU                                     | 1   |
|     |                              | D'ÉCHAPPEMENT                        | '   | 61        | BOLT                       | BOULON                                      | 4   |
| 25  | FLANGE LOCK NUT M8           | ÉCROU À EMBASE<br>AUTOFREINE         | 2   | 62        | ENGINE SWITCH              | INTERRUPTEUR DU<br>MOTEUR                   | 1   |
| 26  | HEXFLANGE BELT M6×20         | BOULON HEXAGONAL<br>À ÉPAULEMENT     | 2   | 63        | AC CIRCUIT<br>PROTECTOR    | DISPOSITIF DE<br>PROTECTION DES             | 1   |
| 27  | MUFFLER GASKET               | JOINT DU SILENCIEUX                  | 1   |           | 1.0.201011                 | CIRCUITS CA                                 |     |
| 28  | MUFFLER HEXAGON FLANGE BELT  | SILENCIEUX BOULON HEXAGONAL          | 1   | 64        | AC SOCKET                  | PRI E CA                                    | 2   |
| 30  | M6×12 FRONT COVER            | À ÉPAULEMENT COUVERCLE AVANT         | 1   | 65        | OIL LAMP                   | TÉMOIN D'HUILE                              | 1   |
| 50  | THOM! GOVER                  | GOOVEROLE AVAILT                     | 1   |           | DILOTI AND                 | TÉMOIN LUMINEUX                             |     |
| 31  | FASTEN GASKET                | JOINTS DES                           |     | 66        | PILOTLAMP                  |   | 1   |
|     |                              | ATTACHES                             | 4   | 67        | SLANTING<br>ANTI-VIBRATION | PIED<br>ANTI-VIBRATION<br>INCLINE           | 4   |
| 32  | HEXAGON FLANGE BELT<br>M8×20 | BOULON HEXAGONAL<br>À ÉPAULEMENT     | 4   | 68        | ANTI-VIBRATION<br>GASKET   | JOINT<br>ANTI-VIBRATION                     | 2   |
| 33  | ROTOR ASSY                   | M8 X 20 MM<br>ENSEMBLE ROTOR         | 1   | 69        | SCREW GASKET               | JOINT DE VIS                                | 2   |

# **ORDER REPLACEMENT PARTS**

To order replacement parts, call toll-free the following toll free number: 1-877-893-1113. When ordering parts, please be prepared to give the following information:

• Model number: GT-1200C

• The product number: 055-0334-6

The name of the product: 1200W petroleum Generator

# **GENERATOR SPECIFICATIONS**

## **Generator Dimensions**

| Length     | 450mm/17.75 inches  |
|------------|---------------------|
| Width      | 350mm/14 inches     |
| Height     | 375mm/ 14.75 inches |
| Dry Weight | 28kg /52.5 lbs      |

## **Generator Specifications**

| AC Ou | Туре            | Single Phase - Brushless |  |  |
|-------|-----------------|--------------------------|--|--|
|       | Peak Power      | 1.2KW                    |  |  |
|       | Rated Output    | 1.0 KW                   |  |  |
|       | Rated Voltage   | 120V                     |  |  |
|       | Rated Ampere    | 9.1 Amps                 |  |  |
|       | Rated Frequency | 60 Hz                    |  |  |
|       | Starting System | Manual - Recoil Start    |  |  |

## **Engine Specifications**

| <u>Item</u>        | Specifications                          |
|--------------------|---|
| Model              | LY152FD-A                               |
| Engine Family      | 6YKFS.0811GA EM                         |
| Displacement       | 81cc                                    |
| Horsepower         | 2.4 hp                                  |
| Bore x Stroke      | 52 x 38 mm                              |
| Compression Ratio  | 7.7:1                                   |
| Engine Speed       | 3600 rpm                                |
| Cooling System     | Forced Air                              |
| Ignition System    | Transistor Controlled Ignition (T.C.I.) |
| Oil Capacity       | .37 litres or 13 fluid ounces           |
| Fuel Tank Capacity | 5 litres                                |
| Spark Plug         | Torch E7RTC/Champion RL82YC             |
| Spark Plug Gap     | 0.7 - 0.8mm (.0028 - 0.031 in)          |

# LIMITED WARRANTY

This 1200 petrol Generator is warranted to be free, for one year from the date of retail purchase, from defects in materials or workmanship subject to the following exclusions:

- a) Any part which has become inoperative due to abuse, misuse, professional or commercial use, lack of proper maintenance as specified in this owners manual, or accidental damage;
- b) Normal wear & tear parts such as spark plugs, starter cords and air filters;
- c) Routine maintenance and consumable items such as fuel, lubricants, tune-ups or adjustments;

TO OBTAIN WARRANTY SERVICE return to the point of purchase, with your receipt.